

HPL LAMINATE CLEANABILITY TABLE INSTRUCTIONS FOR CLEANING OF HPL DECORATIVE LAMINATES

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General instructions for cleaning

- Use Non-abrasive cleaning tools.
- Possibly avoid leaving dirt and stains for long time on the surface of the laminate.
- To avoid leaving marks, always remove the detergent, rinse and dry well. It is advisable to proceed with a preliminary test on a small portion of the surface.
- Do not use aggressive products (for example: muriatic acid, products for cleaning silver and caustic soda).
- For products with metal surfaces, avoid prolonged contact with organic solvents, acids and bases (for example: muriatic acid, products for cleaning silver and caustic soda).

Specific precautions for various finishes

- Non-structured finishes: it is advisable to clean the surface using circular movements.
- Structured finishes: it is advisable to clean proceeding in the same direction of the finish (carefully treating also the cavities of the surface).

Types of filth	Recent stains		Old and difficult to remove stains	
	Necessary materials	Cleaning method	Necessary materials	Cleaning method
Dust, pencil, coffee, tea, fruit juice, syrup, jam, milk	 Paper towel Soft cloths Sponges Non-abrasive detergents Water 	Remove the stain by scrubbing the area with a soft cloth, dampened with room temperature or warm water. Rinse and dry with a paper towel or soft cloth. If the stain leaves a slight mark repeat the cleaning operation using mild detergents.	 Paper towel Soft cloths Sponges Non-abrasive detergents Water 	Treat with a suitable detergent solution. Allow the detergent to act long enough to remove the stain. Remove the detergent using a dampened sponge. Dry with a paper towel or soft cloth. If the stain is still visible repeat this procedure or use a detergent more effective.



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Limestone residues	 Paper towel Soft cloths Sponges Non-abrasive detergents Water 	Remove the stain by scrubbing the area with a soft cloth, dampened with room temperature or warm water and dry with a paper towel or soft cloth. In case the stain leaves slight mark repeat the operation using	 Paper towel Soft cloths Sponges Non-abrasive descaling detergents Water 	Treat with detergent solution. Allow the detergent to act long enough to remove the stain, in according to the manufactures indications. Remove the detergent using a sponge and rinse. Dry with a paper towel or
		suitable detergents, then rinse and dry with paper towel or soft cloth.		soft cloth. If the stain is still visible, repeat the operations.
Grease, oil, fingerprints, marker, ink from a ballpoint pen, eraser markings, ,wine, spirits, lipstick, face powder, fingernail polish, shoe polish, floor wax	 Paper towel Soft cloths Sponges Non-abrasive detergents Water Organic solvents 	Treat the stain using suitable detergent. Dry with paper towel or soft cloth, then rinse and dry.	 Paper towel Soft cloths Sponges Non-abrasive detergents Water Organic solvents 	Treat the dirt with a suitable organic solvent (e.g. acetone, ethyl alcohol, petrol, perchloroethylene, Methyl ethyl ketone, etc.). Allow the solvent to act and dry with a paper towel or soft cloth. Rinse and then dry again. If the stain is still visible, repeat the operations.
Candle wax residue	 Wooden spatula or synthetic materials Paper towel Organic solvents Hairdryer 			Remove the candle wax residue with the spatula (be careful not to damage the surface). Remove residual traces with suitable organic solvent and dry with paper towel. In case of persistent markings, dry the area with a hair dryer and blot with paper towels.



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Residues of biological material (e.g. blood, urine, excrements, ect.)	 Paper towel Soft cloths Sponges Non-abrasive detergents Water Disinfectants (advised) Protective gloves and glasses (advised) 	Treat the stain with a detergent. Rinse thoroughly with water and dry with paper towel. If necessary, sanitize it.	 Paper towel Soft cloths Sponges Non-abrasive detergents Water Disinfectants 	Treat with detergent solution. Allow the detergent to act long enough to remove the stain. Rinse thoroughly with water and dry with paper towel. If the stain is still visible, repeat the operations. If necessary, sanitize it.
Residue of paint, glue and silicone-based products	 Paper towel Soft cloths Sponges Organic solvents Non-abrasive detergents Water 	Treat the stain with a suitable detergent. Rinse with water and dry with soft cloth.	 Paper towel Soft cloths Sponges Organic solvents Non-abrasive detergents Water Wooden spatula or synthetic materials 	Remove the residue (be careful not to cut the surface) with the spatula. Remove residual traces with suitable organic solvent and dry with paper towel.